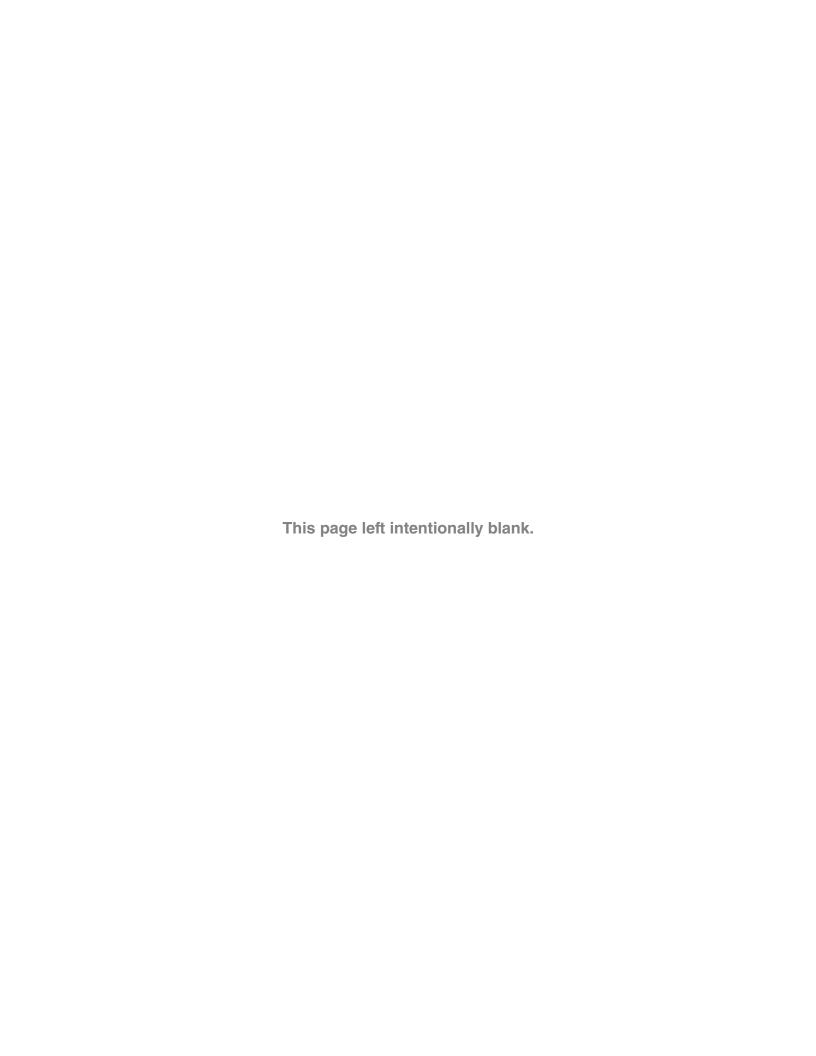
**TECHNICAL DATA SERIES** 

S D I 129 - 19

# Hinge and Strike Spacing





### **Cautionary Statement**

The hinge and strike spacings presented in this brochure are intended as a reference to inform the reader of the standard locations used in the manufacture of steel doors and frames by SDI member companies for the opening sizes shown.

The user must be aware that these spacings shall not be relied upon when retrofitting doors or frames to an existing installation. Field verification of hinge and strike spacings in this situation is necessary.

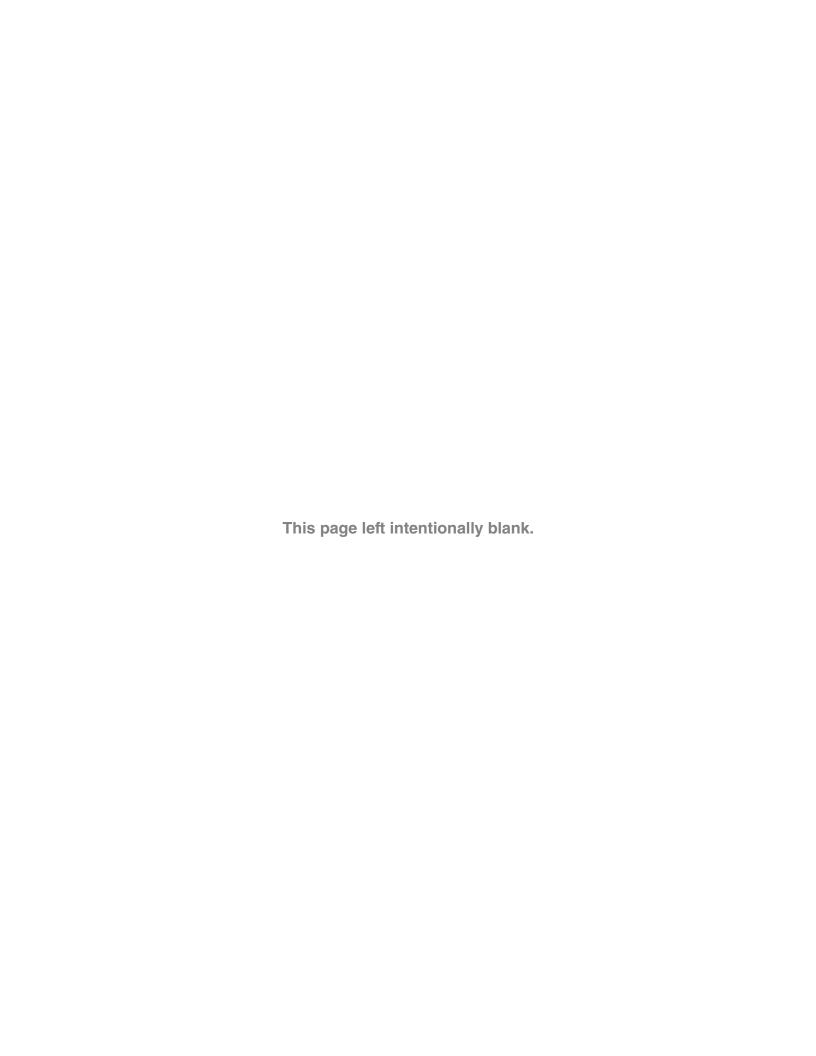
Dimensions listed are valid at the time of publication. However, manufacturers do periodically revise their hinge and strike spacing, therefore, the SDI strongly recommends that individual manufacturers be contacted to verify dimensions.

The Steel Door Institute and its member companies shall not be held liable for products manufactured using the information published here.

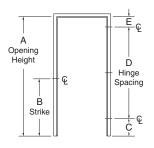
### Notes

**Tolerances** – All values which do not carry specific tolerances or are not marked maximum or minimum shall have the following tolerances: Linear dimensions shall be  $\pm$  1/16 in. (1.6 mm). Weight or force shall be  $\pm$  2%. Angles shall be  $\pm$  2 degrees. Where only minus tolerances are given, the dimensions are permitted to be exceeded at the option of the manufacturers.

**Gauge vs. Thickness** – While the term 'gauge' is no longer common for defining material thickness it is still used to specify doors and frames for ordering purposes. The term 'thickness' is used when defining the actual dimension of an item, and the term 'gauge' is used in the context of specifying a particular door or frame.

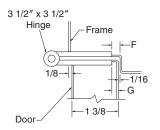


### **Ceco Door**

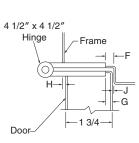


Note: Dimensions listed are valid at time of publication. However, manufacturers do periodically revise their hinge and strike spacing, therefore, the SDI strongly recommends that individual manufacturers be contacted to verify dimensions.

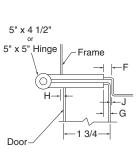
Note: On 3  $\frac{1}{2}$ " hinge preparation for 1  $\frac{3}{8}$ " doors, the standard for 6'-8" non-fire rated frames is two (2) hinges.



3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors									
Α	В	С	D	Е	F	G				
6′-8″			2 @ 29-15/16"							
7′-0″	40-5/16"	10-%″	2 @ 31-15/16"	9-3/4"	5⁄16 <b>″</b>	1/4"				
7′-2″			2 @ 32-15/16"							

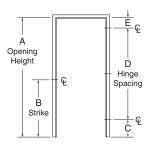


	4-1/2" Hi	inge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
Α	В	С	D	Е	F	G	Н	J
6′-8″			2 @ 31"					
6′-10″			2 @ 32"					
7′-0″			2 @ 33"					
7′-2″			2 @ 34"					
7′-4″			2 @ 35"					
7′-6″	41- <sup>13</sup> / <sub>16</sub> "	9″	2 @ 36"	9″	5⁄16 <b>″</b>	1/4"	1/8″	½16″
7′-8″			3 @ 24-21/32"					
7′-10″			3 @ 25-21/64"					
8′-0″			3 @ 26"					
9′-0″			3 @ 30"					
10'-0"			3 @ 34"					



	5″ Hin	ge & St	rike Comparison fo	or 1-¾"	Thic	k Doo	rs	
Α	В	C	D	E	F	G	Н	J
6′-8″			2 @ 31"					
6'-10"			2 @ 32"					
7′-0″			2 @ 33"					
7′-2″			2 @ 34"					
7′-4″			2 @ 35"					
7′-6″	4 <b>1-</b> 13/16"	9″	2 @ 36"	9″	<sup>5</sup> ⁄16″	1/4"	1/8″	½16″
7′-8″			3 @ 24-21/32"					
7′-10″			3 @ 25-21/64"					
8'-0"			3 @ 26"					
9'-0"			3 @ 30"					
10′-0″			3 @ 34"					

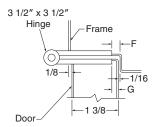
### **Curries**



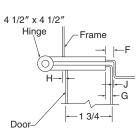
Dimensions listed are valid at time of publication. However, manufacturers do Note: periodically revise their hinge and strike spacing, therefore, the SDI strongly recommends that individual manufacturers be contacted to verify dimensions.

On 3  $1\!\!/2''$  hinge preparation for 1  $3\!\!/8''$  doors, the standard for non-fire rated Note:

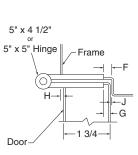
frames is two (2) hinges.



3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors								
Α	В	С	D	Е	F	G			
6′-8″		10-¾″	2 @ 29-15/16"						
7′-0″	40-5/16"	10-¾″	2 @ 31-15/16"	9-¾"	5/16 <b>"</b>	1/4″			
7′-2″		10-¾″	2 @ 32-15/16"						

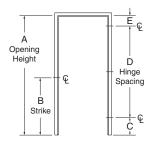


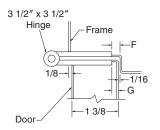
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4″ Thi	ck Do	ors	
Α	В	С	D	E	F	G	Н	J
6′-8″		12-1/4"	2 @ 30-1/4"					
6′-10″		12-1/4"	2 @ 31-1/4"					
7′-0″		12-1/4"	2 @ 32-1/4"					
7′-2″		12-1/4"	2 @ 33-1/4"					
7′-4″		12-1/4"	2 @ 34-1/4"					
7′-6″	40"	12-1/4"	2 @ 35-1/4"	7-1/4"	5⁄16″	1/4"	1/8″	1/16"
7′-8″		12-¾″	3 @ 24-1/8"					
7′-10″		12-1/8"	3 @ 24-7%"					
8′-0″		12-1/4"	3 @ 25-1/2"					
9′-0″		12-1/4"	3 @ 29-1/2"					
10′-0″		12-1/4"	3 @ 33-½"					



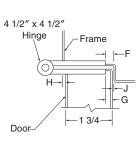
	5″ Hin	ge & St	rike Comparison fo	or 1-¾"	Thic	k Doo	rs	
Α	В	С	D	E	F	G	Н	J
6′-8″		12-1/4"	2 @ 30-1/4"					
6′-10″		12-1/4"	2 @ 31-1/4"					
7′-0″		12-1/4"	2 @ 32-1/4"					
7′-2″		12-1/4"	2 @ 33-1/4"					
7′-4″		12-1/4"	2 @ 34-1/4"					
7′-6″	40"	12-1/4"	2 @ 35-1/4"	7-1/4"	5⁄16 <b>″</b>	1/4"	1/8″	½16″
7′-8″		12-%"	3 @ 24-1/8"					
7′-10″		12-1/8"	3 @ 24-7/8"					
8′-0″		12-1/4"	3 @ 25-1/2"					
9'-0"		12-1/4"	3 @ 29-1/2"					
10′-0″		12-1/4"	3 @ 33-1/2"					

# **Deansteel Manufacturing Co.**

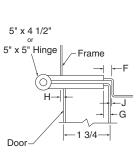




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/4" Thick Doors										
Α	В	С	D	Ε	F	G					
6′-8″			61-1/2"								
7′-0″	40-5/16"	11-3/4"	2 @ 32-¾"	6-3/4"	5⁄16 <b>″</b>	1/4"					
7′-2″			2 @ 33-¾"								



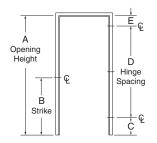
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
Α	В	С	D	Е	F	G	Н	J
6′-8″			2 @ 30-1/4"					
6′-10″			2 @ 31-1/4"					
7′-0″			2 @ 32-1/4"					
7′-2″			2 @ 33-1/4"					
7′-4″			2 @ 34-1/4"					
7′-6″	40-5/16"	12-1/4"	2 @ 35-1/4"	7-1/4"	<sup>5</sup> /16"	1/4"	1/8″	1/16"
7′-8″			24-1/8", 24-1/4", 24-1/8"					
7′-10″			24-7/8", 24-3/4", 24-7/8"					
8′-0″			3 @ 25-1/2"					
9′-0″			3 @ 29-1/2"					
10'-0"			3 @ 33-1/2"					

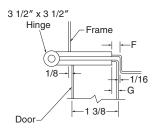


	5" Hin	ge & St	rike Comparison fo	or 1-3/4"	Thic	k Doo	rs	
Α	В	С	D	E	F	G	Н	J
6′-8″		12-1/2"	2 @ 30"					
6′-10″		12-1/2"	2 @ 31"					
7′-0″		12-1/2"	2 @ 32"					
7′-2″		12-1/2"	2 @ 33"			1/4"	1/8″	
7′-4″		12-1/2"	2 @ 34"					
7′-6″	40-5/16"	12-1/2"	2 @ 35"	7-1/2"	5/16"			1/16″
7′-8″		12-1/2"	3 @ 24"					
7′-10″		12-1/2"	24-5/8", 24-3/4", 24-5/8"					
8′-0″		12-1/2"	25-%", 25-1/4", 25-%"					
9'-0"		12-%16"	3 @ 29-5/16"					
10'-0"		12-%16"	3 @ 33-5/16"					

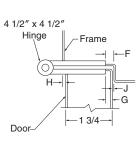
# **Door Components Inc.**

Note:

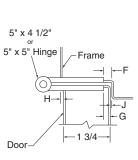




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/4" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			2 @ 29-15/16"	9-3/4"							
7′-0″	40-5/16"	10-¾″	2 @ 31-15/16"		5⁄16 <b>″</b>	1/4"					
7′-2″			2 @ 32-15/16"								



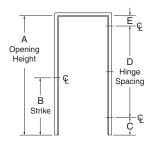
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/4	″ Thi	ck Do	ors	
Α	В	С	D	Е	F	G	Н	J
6′-8″			2 @ 29-15/16"					
6′-10″			2 @ 30-15/16"					
7′-0″			2 @ 31-15/16"					
7′-2″			2 @ 32-15/16"					
7′-4″			2 @ 33-15/16"					
7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-3/4"	<sup>5</sup> /16"	1/4"	1/8″	½16″
7′-8″			23-15/16", 24", 23-15/16"					
7′-10″			3 @ 24-5/8"					
8′-0″			25-5/16", 25-1/4", 25-5/16"					
9′-0″			29-5/16", 29-1/4", 29-5/16"					
10'-0"			33-5/16", 33-1/4", 33-5/16"					

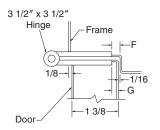


		5" Hin	ge & St	rike Comparison fo	or 1-¾″	Thic	k Doo	rs	
	Α	В	С	D	Е	F	G	Н	J
	6′-8″			2 @ 29-15/16"					
	6′-10″			2 @ 30-15/16"					
	7′-0″			2 @ 31-15/16"					
	7′-2″			2 @ 32-15/16"					
	7′-4″			2 @ 33-15/16"					
	7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-3/4"	<sup>5</sup> ⁄16″	1/4"	1/8″	½16″
-	7′-8″			23-15/16", 24", 23-15/16"					
	7′-10″			3 @ 24-5/8"					
	8'-0"			25-5/16", 25-1/4", 25-5/16"					
	9'-0"			29-5/16", 29-1/4", 29-5/16"					
	10'-0"			33-5/16", 33-1/4", 33-5/16"					

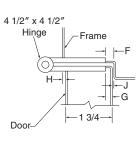
# **Hollow Metal Xpress**

Note:

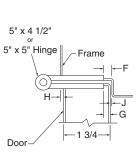




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
_	_	_	_	_							



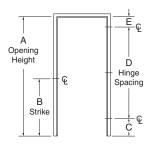
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/4	4" Thi	ck Do	ors	
Α	В	С	D	Е	F	G	Н	J
6′-8″			2 @ 29-15/16"					
6′-10″			2 @ 30-15/16"					
7′-0″			2 @ 31-15/16"					
7′-2″			2 @ 32-15/16"					
7′-4″			2 @ 33-15/16"					
7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-¾"	3/8″	1/4"	1/16"	1/8″
7′-8″			3 @ 23-61/64"					
7′-10″			3 @ 24-5%"					
8′-0″			3 @ 25-19/64"					
9′-0″			3 @ 29-19/64"					
10'-0"			3 @ 33-1%4"					

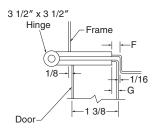


5" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	С	D	E	F	G	Н	J		
6′-8″			2 @ 29-15/16"							
6'-10"			2 @ 30-15/16"							
7′-0″			2 @ 31-15/16"							
7′-2″			2 @ 32-15/16"							
7′-4″			2 @ 33-15/16"							
7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-3/4"	3/8"	1/4"	½16″	1/8″		
7′-8″			3 @ 23-61/64"							
7′-10″			3 @ 24-%"							
8'-0"			3 @ 25-1%4"							
9'-0"			3 @ 29-1%4"							
10'-0"			3 @ 33-19/64"							

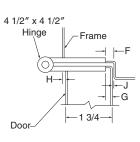
# Mesker Door, Inc.

Note:

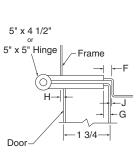




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Ε	F	G					
6′-8″			61-1/2"	6-3⁄4″	1/4"	3/16"					
7′-0″	40-5/16"	11-3⁄4″	2 @ 32-¾"								
7′-2″			2 @ 33-¾"								

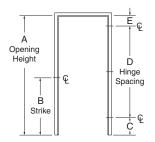


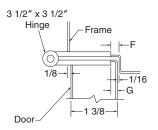
	12-1/4" 2 @ 31-1/4" 7'-0" 12-1/4" 2 @ 32-1/4"								
Α	В	С	D	Е	F	G	Н	J	
6′-8″		12-1/4"	2 @ 30-1/4"						
6′-10″		12-1/4"	2 @ 31-1/4"						
7′-0″		12-1/4"	2 @ 32-1/4"						
7′-2″		12-1/4"	2 @ 33-1/4"						
7′-4″		12-1/4"	2 @ 34-1/4"						
7′-6″	40-5/16"	12-1/4"	2 @ 35-1/4"	7-1/4"	<sup>5</sup> /16"	1/4"	1/8″	½16 <b>″</b>	
7′-8″		11-1/4"	3 @ 24-1/2"						
7′-10″		10-1/4"	3 @ 25-1/2"						
8'-0"		12-1/4"	3 @ 25-1/2"						
9'-0"		12-1/4"	3 @ 29-1/2"						
10′-0″		12-1/4"	4 @ 25-1/8"						



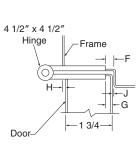
	5" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	С	D	E	F	G	Н	J			
6′-8″		12-1/4"	2 @ 30-1/4"								
6′-10″		12-1/4"	2 @ 31-1/4"								
7′-0″		12-1/4"	2 @ 32-1/4"	7-1/4"							
7′-2″		12-1/4"	2 @ 33-1/4"								
7′-4″		12-1/4"	2 @ 34-1/4"								
7′-6″	40-5/16"	12-1/4"	2 @ 35-1/4"		5/16"	1/4"	1/8"	1/16"			
7′-8″		11-1/4"	3 @ 24-1/2"								
7′-10″		10-1/4"	3 @ 25-1/2"								
8′-0″		12-1/4"	3 @ 25-1/2"								
9'-0"		12-1/4"	3 @ 29-1/2"	1							
10'-0"		12-1/4"	4 @ 25-1/8"								

### **MPI**

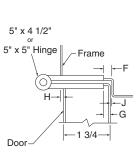




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			2 @ 30-¾"		5/16 <b>"</b>						
7′-0″	40-5/16"	11-3⁄4″	2 @ 32-¾"	6-3/4"		1/4"					
7′-2″			2 @ 33-¾"								



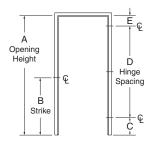
		4-1/2" Hi	nge & S	Strike Comparison 1	or 1-3/	4" Thi	ck Do	ors	
ſ	Α	В	С	D	Е	F	G	Н	J
ſ	6′-8″			2 @ 30-1/4"					
İ	6'-10"			2 @ 31-1/4"					
	7′-0″			2 @ 32-1/4"					
ı	7′-2″			2 @ 33-1/4"					
	7′-4″			2 @ 34-1/4"					
.	7′-6″	40-5/16"	12-1/4"	2 @ 35-1/4"	7-1/4"	5⁄16 <b>″</b>	1/4"	1/8″	½16″
	7′-8″			2 @ 24-3/16", 1 @ 24-1/8"					
	7′-10″			2 @ 24-13/16", 1 @ 24-7/8"					
	8'-0"			3 @ 25-1/2"					
İ	9'-0"			3 @ 29-1/2"					
	10'-0"			3 @ 33-1/2"					

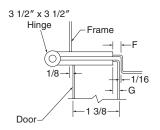


	5" Hin	ge & St	rike Comparison fo	r 1-¾"	Thic	k Doo	rs	
Α	В	С	D	Ε	F	G	Н	J
6′-8″			2 @ 30					
6'-10"			2 @ 31					
7′-0″			2 @ 32					
7′-2″			2 @ 33					
7′-4″			2 @ 34					
7′-6″	40-5/16"	12-1/2"	2 @ 35	7-1/2"	5⁄16 <b>″</b>	1/4"	1/8″	½16 <b>″</b>
7′-8″			3 @ 24					
7′-10″			2 @ 24-11/16", 1 @ 24-5%"					
8'-0"			2 @ 25-5/16", 1 @ 25-3/8"					
9'-0"			2 @ 29-5/16", 1 @ 29-3/8"				İ	
10′-0″			2 @ 33-5/16", 1 @ 33-3/8"					

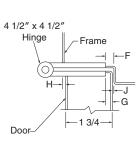
# Pioneer Industries, Inc. - Standard

Note:

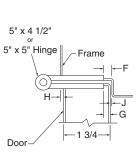




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			2 @ 30-¾"	6-3/4"	5/16 <b>"</b>	<sup>7</sup> / <sub>32</sub> "					
7′-0″	38"	11-3⁄4″	2 @ 32-¾"								
7′-2″			2 @ 33-¾"								

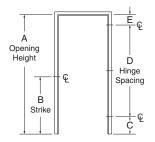


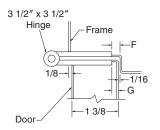
		4-1/2" Hi	inge & S	Strike Comparison	for 1-3/	<u>4″ Thi</u>	ck Do	ors	
	Α	В	С	D	Е	F	G	Н	J
	6'-8"		12-1/4"	2 @ 30-1/4"					
	6'-10"		12-1/4"	2 @ 31-1/4"					
	7′-0″		12-1/4"	2 @ 32-1/4"					
	7′-2″		12-1/4"	2 @ 33-1/4"					
	7′-4″		12-1/4"	2 @ 34-1/4"					
.	7′-6″	38"	12-1/4"	3 @ 23-1/2"	7-1/4"	5⁄16 <b>″</b>	<sup>7</sup> / <sub>32</sub> "	<sup>3</sup> / <sub>32</sub> "	³/ <sub>32</sub> ″
	7′-8″		12-3/16"	3 @ 24-3/16"					
	7′-10″		12-5/16"	3 @ 24- <sup>13</sup> / <sub>16</sub> "					
	8'-0"		12-1/4"	3 @ 25-1/2"					
	9'-0"		12-1/4"	3 @ 29-1/2"					
	10′-0″		12-1/4"	3 @ 33-1/2"					



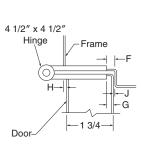
	5" Hin	ge & St	rike Comparison fo	or 1-¾″	Thic	k Doc	rs	
Α	В	С	D	Е	F	G	Н	J
6′-8″		12-1/2"	2 @ 30"					
6′-10″		12-1/2"	2 @ 31"					
7′-0″		12-1/2"	2 @ 32"					
7′-2″		12-1/2"	2 @ 33"					
7′-4″		12-1/2"	2 @ 34"					
7′-6″	38"	12-%16"	3 @ 23-5/16"	7-1/2"	5/16"	<sup>7</sup> / <sub>32</sub> "	3/32"	3/32"
7′-8″		12-1/2"	3 @ 24"					
7′-10″		12-5/8"	3 @ 24-5%"					
8′-0″		12-%16"	3 @ 25-5/16"					
9′-0″		12-%16"	3 @ 29-5/16"					
10′-0″		12-%16"	3 @ 33-5/16"					

# Pioneer Industries, Inc. - S-Series

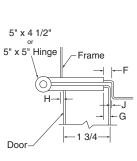




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			2 @ 29-15/16"	9-3/4"	5/16 <b>"</b>						
7′-0″	40-5/16"	10-¾″	2 @ 31-15/16"			<sup>7</sup> / <sub>32</sub> "					
7′-2″			2 @ 32- <sup>15</sup> / <sub>16</sub> "								

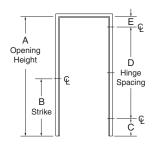


		4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
	Α	В	С	D	Е	F	G	Н	J
	6′-8″			2 @ 29-15/16"					
	6′-10″			2 @ 30-15/16"					
	7′-0″			2 @ 31-15/16"					
	7′-2″			2 @ 32-15/16"					
	7′-4″			2 @ 33-15/16"					
_	7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-3/4"	5/16"	7/ <sub>32</sub> "	3/32"	3/32"
	7′-8″		J-716 10-78	3 @ 23-61/64"					
	7′-10″			3 @ 24-5%"					
	8'-0"			3 @ 25-19/64"					
	9'-0"			3 @ 29-19/64"					
	10'-0"			3 @ 33-19/64"					

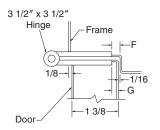


	5" Hinge & Strike Comparison for 1-3/4" Thick Doors											
	Α	В	С	D	E	F	G	Н	J			
	6′-8″			2 @ 29-15/16"								
	6′-10″			2 @ 30-15/16"								
	7′-0″			2 @ 31-15/16"								
-	7′-2″			2 @ 32- <sup>15</sup> / <sub>16</sub> "								
	7′-4″			2 @ 33- <sup>15</sup> / <sub>16</sub> "								
	7′-6″	40-5/16"	10-3/8"	2 @ 34-15/16"	9-3/4"	5/16"	7/ <sub>32</sub> "	3/32"	3/32"			
	7′-8″			3 @ 23- <sup>61</sup> / <sub>64</sub> "								
	7′-10″			3 @ 24-5/8"								
	8'-0"			3 @ 25- <sup>19</sup> / <sub>64</sub> "								
	9'-0"			3 @ 29-19/64"								
	10′-0″			3 @ 33-1%4"								

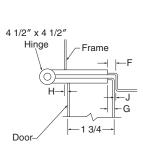
# **Premier Steel Doors & Frames, Inc.**



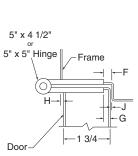
Note:



3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			1 @ 59-7/8"		1/4"						
7′-0″	40-5/16"	10-¾″	2 @ 31-15/16"	9-3/4"		<sup>3</sup> ⁄ <sub>16</sub> "					
7′-2″			2 @ 32- <sup>15</sup> / <sub>16</sub> "								

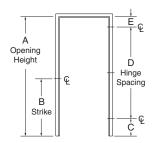


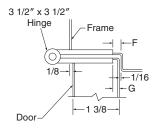
	4-1/2" Hi	inge & S	Strike Comparison	for 1-3/	4″ Thi	ck Do	ors	
Α	В	С	D	E	F	G	Н	J
6′-8″			2 @ 30-1/4"					
6′-10″			2 @ 31-1/4"					
7′-0″			2 @ 32-1/4"					
7′-2″			2 @ 33-1/4"				1/16"	1/8"
7′-4″	40-5/16"	10 1/."	3 @ 22-53/64"	7-1/4"	3/8 <b>"</b>	1/4"		
7′-6″	40-916	12-1/4"	3 @ 23-1/2"	7-74	78	74		
7′-8″			3 @ 24-11/64"					
7′-10″			3 @ 24-53/64"					
8′-0″			3 @ 25-1/2"					
9′-0″			3 @ 29-1/2"					



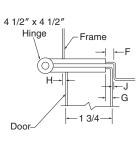
5" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	С	D	E	F	G	Н	J		
6′-8″			2 @ 30-1/4"							
6'-10"			2 @ 31-1/4"							
7′-0″			2 @ 32-1/4"							
7′-2″		12-1⁄4″	2 @ 33-1/4"				1/16"	1/8"		
7′-4″	40-5/16"		3 @ 22-53/64"	7-½″	3/-//	1/4"				
7′-6″	40-916		3 @ 23-1/2"	7-74	3/8"	74	716	78		
7′-8″			3 @ 24-11/64"							
7′-10″			3 @ 24-53/64"							
8'-0"			3 @ 25-1/2"							
9'-0"			3 @ 29-1/2"							

# **Republic Doors & Frames**

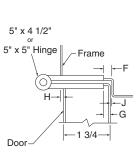




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
6′-8″			61-1/2"								
6′-8″	40.5///	11-3⁄4″	2 @ 30-¾"	6-3/4"	5/ <sub>16</sub> "	1/4"					
7′-0″	40-5/16"	11-94	2 @ 32-¾"	<b>6-</b> 94	716	74					
7′-2″			2 @ 33-¾"								

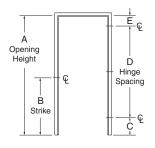


		4-1/2" Hi	nge & S	Strike Comparison i	for 1-3/	4" Thi	ck Do	ors	
	Α	В	С	D	Е	F	G	Н	J
	6′-8″			2 @ 30-1/4"					
	6'-10"			2 @ 31-1/4"					
	7′-0″			2 @ 32-1/4"					
	7′-2″			2 @ 33-1/4"					
	7′-4″			2 @ 34-1/4"					
_	7′-6″	40-5/16"	12-1/4"	2 @ 35-1/4"	7-1/4"	5⁄16″	1/4"	1/8″	1/16"
	7′-8″			3 @ 24-11/64"					
	7′-10″			3 @ 24-53/64"					
	8'-0"			3 @ 25-1/2"					
	9'-0"			3 @ 29-1/2"					
	10′-0″			3 @ 33-1/2"					



5" Hinge & Strike Comparison for 1-3/4" Thick Doors											
Α	В	С	D	E	F	G	Н	J			
6′-8″			2 @ 30"								
6'-10"			2 @ 31"								
7′-0″			2 @ 32"								
7′-2″			2 @ 33"								
7′-4″			2 @ 34"								
7′-6″	40-5/16"	12-1/2"	2 @ 35"	7-1/2"	5⁄16 <b>″</b>	1/4"	1/8″	½16″			
7′-8″			3 @ 24"								
7′-10″			3 @ 24-43/64"								
8'-0"			3 @ 25-21/64"								
9'-0"			3 @ 29-21/64"								
10′-0″			3 @ 33- <sup>21</sup> / <sub>64</sub> "								

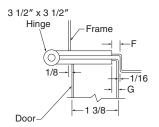
# **Security Metal Products**



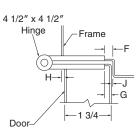
Note: Dimensions listed are valid at time of publication. However, manufacturers do periodically revise their hinge and strike spacing, therefore, the SDI strongly recommends that individual manufacturers be contacted to verify dimensions.

Note: Does not manufacture 1 %" thick doors. Frames for 1 %" doors are manu-

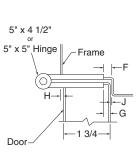
factured by special arrangement only.



3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors										
Α	В	С	D	Е	F	G					
_	_	_	_	_	_	_					



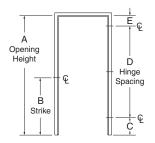
		4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
-	Α	В	С	D	Е	F	G	Н	J
6′	'-8"		12-1/4"	2 @ 30-1/4"					
6′-	-10″		12-1/4"	2 @ 31-1/4"					
7'	'-0"		12-1/4"	2 @ 32-1/4"					
7'	'-2"		12-1/4"	2 @ 33-1/4"					
7'	'-4"		12-1/4"	2 @ 34-1/4"					
7′	'-6"	40-5/16"	10-1/4"	2 @ 36-1/4"	7-1/4"	3/8"	1/4″	1/16"	1/8"
7'	'-8"		12-1/4"	3 @ 24-11/64"					
7′-	-10″		12-1/4"	3 @ 24-53/64"					
8′	'-0"		12-1/4"	3 @ 25-1/2"					
9'	'-0"		10-1/4"	3 @ 30-5/32"					
10	'-0"		12-1/4"	3 @ 33-1/2"					

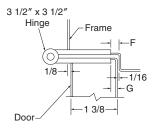


	5" Hin	ge & St	rike Comparison fo	or 1-3/4"	Thic	k Doo	rs	
Α	В	С	D	E	F	G	Н	J
6′-8″		12-1/2"	2 @ 30"					
6′-10″		12-1/2"	2 @ 31"					
7′-0″		12-1/2"	2 @ 32"				1/16"	
7′-2″		12-1/2"	2 @ 33"					
7′-4″		12-1/2"	2 @ 34"					1/8"
7′-6″	40-5/16"	10-1/2"	2 @ 36"	7-1/2"	3/8"	1/4"		
7′-8″		12-1/2"	3 @ 24"					
7′-10″		12-1/2"	3 @ 24-43/64"					
8′-0″		12-1/2"	3 @ 25-21/64"					
9′-0″		10-1/2"	3 @ 30"					
10'-0"		12-1/2"	3 @ 33-21/64"					

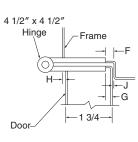
### **Steelcraft**

Note:

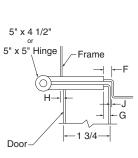




3-1/2"	3-1/2" Hinge & Strike Comparison for 1-3/4" Thick Doors									
Α	В	С	D	E	F	G				
6′-8″			59-7/8"							
6′-8″	40-5/16"	40.3/#	2 @ 29-15/16"	0.3/#	5/ //	1/4"				
7′-0″		10-%″	2 @ 31-15/16"	9-%	9-3/4"   5/16"	1/4"				
7′-2″			2 @ 32-15/16"							



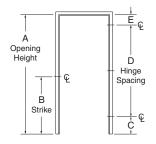
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
Α	В	С	D	E	F	G	Н	J
6′-8″			2 @ 29-15/16"					
6′-10″			2 @ 30-15/16"					
7′-0″			2 @ 31-15/16"					
7′-2″			2 @ 32-15/16"					
7′-4″			2 @ 33-15/16"					
7′-6″	40-5/16"	10-¾″	2 @ 34-15/16"	9-3/4"	5⁄16″	1/4"	1/8″	½16″
7′-8″			3 @ 23-61/64"					
7′-10″			3 @ 24-5%"					
8′-0″			3 @ 25-19/64"					
9'-0"			3 @ 29-1%4"					
10'-0"			3 @ 33-1%4"					



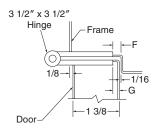
5" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	C	D	E	F	G	Н	J		
6′-8″			2 @ 29-15/16"							
6′-10″			2 @ 30-15/16"							
7′-0″			2 @ 31-15/16"							
7′-2″			2 @ 32-15/16"							
7′-4″			2 @ 33-15/16"							
7′-6″	40-5/16"	10-3/8"	2 @ 34-15/16"	9-3/4"	<sup>5</sup> ⁄16″	1/4"	1/8″	½16″		
7′-8″			3 @ 23-61/64"							
7′-10″			3 @ 24-5/8"							
8'-0"			3 @ 25-19/64"							
9'-0"			3 @ 29-1%4"							
10'-0"			3 @ 33-19/64"							

The following companies are included for historical purposes only. The validity of their hinge and strike spacing data cannot be confirmed.

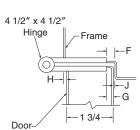
### **Benchmark**



Note: Benchmark is no longer a member of the Steel Door Institute. Its hinge and strike spacing are included for legacy purposes; the validity of the data cannot be confirmed

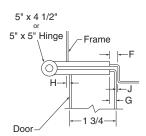


3-1/2"	Hinge &	& Strike	Comparison for 1-	%″ Thi	ck Do	ors
Α	В	С	D	Е	F	G
_	_	_	_	_	_	_



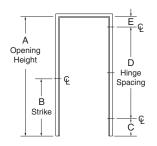
		4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4″ Thi	ck Do	ors	
	Α	В	С	D	Е	F	G	Н	J
	6′-8″		12-1/4"	2 @ 30-1/4"					
	6′-10″		14-1/4"	2 @ 30-1/4"					
	7′-0″		12-1/4"	2 @ 32-1/4"					
	7′-2″		14-1/4"	2 @ 32-1/4"					
	7′-4″	40-5/16"	12-1/4"	2 @ 34-1/4"	7-1/4"	11/32"	1/4″	1/8″	3/32"
=	7′-6″		14-1/4"	2 @ 34-1/4"					
_	7′-8″		8-1/4"	3 @ 25-1/2"					
	7′-10″		10-1/4"	3 @ 25-1/2"					
	8'-0"		12-1/4"	3 @ 25-1/2"					

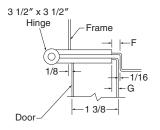
	5" Hinge & Strike Comparison for 1-¾" Thick Doors									
Α	В	С	D	E	F	G	Н	J		
_	_	_	_	_	_	_	_	_		



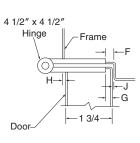
### **Black Mountain Door**

Note:

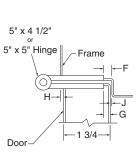




3-1/2"	3-½" Hinge & Strike Comparison for 1-¾" Thick Doors								
Α	В	С	D	Ε	F	G			
6′-8″		10-%″							
7′-0″	40-5/16"	14-3/8"	59-7/8"	9-3/4"	5⁄16 <b>″</b>	<sup>3</sup> ⁄ <sub>16</sub> "			
7′-2″		16-%″							

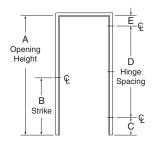


	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	4" Thi	ck Do	ors	
Α	В	С	D	Е	F	G	Н	J
6′-8″		10-3/8"	2 @ 29-15/16"					
6'-10"		8-3/8"	2 @ 31-15/16"					
7′-0″		10-3/8"	2 @ 31-15/16"					
7′-2″		12-3/8"	2 @ 31-15/16"				<sup>1</sup> / <sub>16</sub> "	
7′-4″		10-3/8"	2 @ 33-15/16"					
7′-6″	40-5/16"	12-3/8"	2 @ 33-15/16"	9-¾"	5/16 <b>"</b>	<sup>3</sup> ⁄ <sub>16</sub> "		1/8"
7′-8″		10-7/16"	3 @ 23-15/16"					
7′-10″		8-5/16"	3 @ 25-5/16"					
8'-0"		<b>10-</b> 5⁄16″	3 @ 25-5/16"					
9'-0"		8-7/16"	3 @ 29-15/16"					
10′-0″		<b>11-</b> 7/ <sub>16</sub> "	3 @ 32- <sup>15</sup> / <sub>16</sub> "					

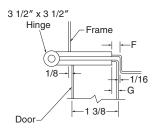


	5" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	С	D	E	F	G	Н	J			
6′-8″		10-%″	2 @ 29-15/16"								
6′-10″		8-3/8"	2 @ 31-15/16"								
7′-0″		10-%″	2 @ 31-15/16"								
7′-2″		12-¾″	2 @ 31-15/16"								
7′-4″		10-¾″	2 @ 33-15/16"								
7′-6″	40-5/16"	12-¾″	2 @ 33-15/16"	9-3/4"	5/16"	3/ <sub>16</sub> "	1/16"	1/8″			
7′-8″		10-7/16"	3 @ 23-15/16"								
7′-10″		8-5/16"	3 @ 25-5/16"								
8′-0″		10-5/16"	3 @ 25-5/16"								
9′-0″		8-7/16"	3 @ 29-15/16"								
10'-0"		<b>11-</b> 7/ <sub>16</sub> "	3 @ 32- <sup>15</sup> / <sub>16</sub> "								

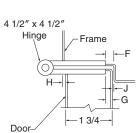
# Copco



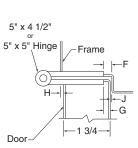
Note: Copco is no longer a member of the Steel Door Institute. Its hinge and strike spacing are included for legacy purposes; the validity of the data cannot be confirmed



3-1/2"	3-½" Hinge & Strike Comparison for 1-¾" Thick Doors										
Α	В	С	D	Ε	F	G					
6′-8″			2 @ 29-15/16"	9-3/4" 5/16"							
7′-0″	40-5/16"	10-¾″	2 @ 31-15/16"		5/16″	7/ <sub>32</sub> "					
7′-2″			2 @ 32-15/16"								



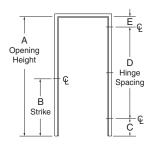
	4-1/2" Hi	nge & S	Strike Comparison	for 1-3/	₄″ Thi	ck Do	ors	
Α	В	С	D	E	F	G	Н	J
6′-8″			2 @ 29-15/16"					
6'-10"			2 @ 30-15/16"					
7′-0″			2 @ 31-15/16"					
7′-2″			2 @ 32-15/16"					
7′-4″	40-5/16"	10-¾″	2 @ 33-15/16"	9-¾"	5⁄16 <b>″</b>	<sup>7</sup> / <sub>32</sub> "	1/32″	3/32"
7′-6″			2 @ 34-15/16"					
7′-8″			3 @ 23-19/64"					
7′-10″			3 @ 24-19/64"					
8'-0"			3 @ 25-19/64"					



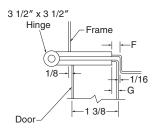
		5" Hinge & Strike Comparison for 1-¾" Thick Doors										
	Α	В	С	D	E	F	G	Н	J			
	6'-8"			2 @ 29-15/16"								
	6′-10″			2 @ 30-15/16"								
	7′-0″			2 @ 31-15/16"								
	7′-2″			2 @ 32-15/16"								
	7′-4″	40-5/16"	10-¾″	2 @ 33-15/16"	9-¾"	<sup>5</sup> ⁄16″	<sup>7</sup> / <sub>32</sub> "	1/32"	3/32"			
- [	7′-6″			2 @ 34-15/16"								
	7′-8″			3 @ 23-19/64"								
	7′-10″	İ		3 @ 24-19/64"								
	8'-0"			3 @ 25-19/64"								

### Kewanee

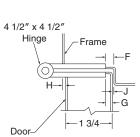
Note:



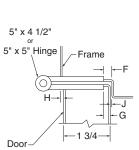
Kewanee is no longer a member of the Steel Door Institute. Its hinge and strike spacing are included for legacy purposes; the validity of the data cannot be confirmed



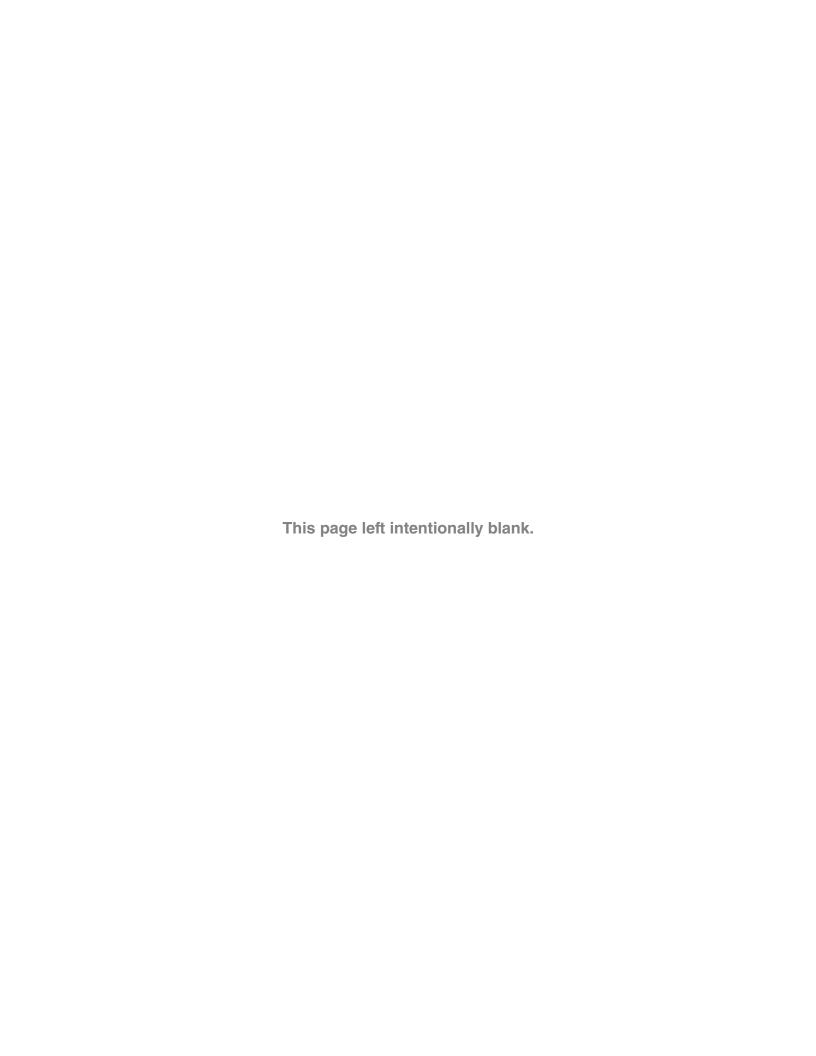
3-1/2" Hinge & Strike Comparison for 1-3/8" Thick Doors								
Α	В	С	D	Е	F	G		
6′-8″	40-5/16"	11-3⁄4″	60-1/8"	9-5/8″	1/4"	³⁄ <sub>16</sub> ″		
7′-0″			2 @ 32-1/16"					
7′-2″			2 @ 33-1/16"					



4-1/2" Hinge & Strike Comparison for 1-3/4" Thick Doors								
Α	В	С	D	Е	F	G	Н	J
6′-8″		10-1/4"	2 @ 30-1/16"	9-5/8"	3/8"	1/4"	1/16″	
6'-10"			2 @ 31-1/16"					1/8″
7′-0″			2 @ 32-1/16"					
7′-2″			2 @ 33-1/16"					
7′-4″	40-5/16"		2 @ 34-1/16"					
7′-6″			2 @ 35-1/16"					
7′-8″			24-1/16", 24", 24-1/16"					
7′-10″			24-11/16", 24-3/4", 24-11/16"					
8'-0"			3 @ 25-%"					



5" Hinge & Strike Comparison for 1-¾" Thick Doors								
Α	В	С	D	E	F	G	Н	J
6′-8″		10-1/4"	2 @ 30-1/16"	9-5/8"	3/8″	1/4"	1/16″	1/8"
6'-10"			2 @ 31-1/16"					
7′-0″			2 @ 32-1/16"					
7′-2″			2 @ 33-1/16"					
7′-4″	40-5/16"		2 @ 34-1/16"					
7′-6″			2 @ 35-1/16"					
7′-8″			24-1/16", 24", 24-1/16"					
7′-10″			24-11/16", 24-3/4", 24-11/16"					
8'-0"			3 @ 25-%"					



### **AVAILABLE PUBLICATIONS**

**Specifications** 

ANSI/SDI A250.6 Recommended Practice for Hardware Reinforcing on Standard Steel

**Doors and Frames** 

ANSI/SDI A250.8 Specifications for Standard Steel Doors and Frames (SDI-100)

SDI-108 Recommended Selection & Usage Guide for Standard Steel Doors

SDI-118 Basic Fire Door, Fire Door Frame, Transom/Sidelight Frame, and

Window Frame Requirements

SDI-128 Guidelines for Acoustical Performance of Standard Steel Doors and

**Frames** 

SDI-129 Hinge and Strike Spacing

SDI-133 Guideline for Specifying Steel Doors & Frames for Blast Resistance

**Test Procedures** 

ANSI/SDI A250.3 Test Procedure & Acceptance Criteria for Factory Applied Finish

Coatings for Steel Doors and Frames

ANSI/SDI A250.4 Test Procedure & Acceptance Criteria for Physical Endurance for

Steel Doors, Frames and Frame Anchors

ANSI/SDI A250.10 Test Procedure & Acceptance Criteria for Prime Painted Steel

Surfaces for Steel Doors and Frames

ANSI/SDI A250.13 Testing and Rating of Severe Windstorm Resistant Components for

Swinging Door Assemblies for Protection of Building Envelopes

(Not applicable for FEMA 320/361 or ICC-500 Shelters)

SDI-113 Standard Practice for Determining the Steady-State Thermal

Transmittance of Steel Door and Frame Assemblies

SDI-131 Accelerated Physical Endurance Test Procedure for Steel Doors

**Construction Details** 

ANSI/SDI A250.11 Recommended Erection Instructions for Steel Frames

SDI-110 Standard Steel Doors & Frames for Modular Masonry Construction

**SDI-111** Recommended Details for Standard Steel Doors, Frames,

Accessories and Related Components

SDI-122 Installation Troubleshooting Guide for Standard Steel Doors & Frames

**Miscellaneous Documents** 

SDI-112 Zinc-Coated (Galvanized/Galvannealed) Standard Steel Doors and

Frames

SDI-117 Manufacturing Tolerances for Standard Steel Doors and Frames

SDI-124 Maintenance of Standard Steel Doors & Frames

SDI-127 Industry Alert Series (A-L)
SDI-130 Electronic Hinge Preparations

SDI-134 Glossary of Terms for Hollow Metal Doors and Frames

SDI-135 Guidelines to Measure for Replacement Doors in Existing Frame

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